

**AMENDMENTS TO THE SPECIFICATION:**

**Amend the paragraph at page 4, lines 1-3, to read as follows:**

- maintaining the coke circulation rate sufficient to meet the heat requirements of the coker, for example in the range 75 tons/min to 115 tons/min, particularly preferably about 90 tons/min, at an oil throughput of 110 kB/d to the coker.